



**ASSOCIATED  
THERMOFORMING  
INC.**

**PRECISION PRESSURE, VACUUM AND TWIN SHEET FORMING**

# *Typical Thermoform & Pressure Form Tolerances*

## **Formed Features**

<b>Formed Features</b>	<b>Pressure-forming</b>	<b>Vacuum forming</b>
Less than 6"	+/- .010"	+/- .015
6" to 12"	+/- .020"	+/- .025"
12" to 18"	+/- .025"	+/- .030"
Above 18", add	+/- .002" per inch	

## **CNC Trimmed Features**

Machined features from a formed surface	+/- .015
"Hole to Hole"	+/- .010
Hole Diameter	+/- .005

address 765 2nd Street, Berthoud, Colorado 80513  
phone 970-532-2000 metro area 303-440-9621 toll free 800-466-MOLD fax 970-532-2942  
web site [www.ati-forms.com](http://www.ati-forms.com) email [ati@ati-forms.com](mailto:ati@ati-forms.com)